

ROBO WH NECK CHANGE



INSTRUCTION MANUAL INT.9013



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ROBO WH NECK CHANGE INSTRUCTIONS

PARTS USED

Tool: Manual Neck Change Tool, Part No. 960.0007
Lubricant: WH Grease, Part No. 192.0078

FITTING A ROBO WH SWANNECK

STEP 1

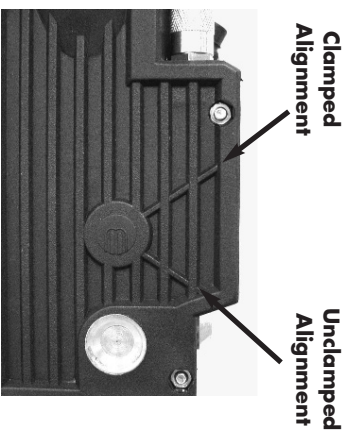
Using a small brush, coat the swanneck o-rings with the special WH grease (Part No. 192.0078)

CAUTION

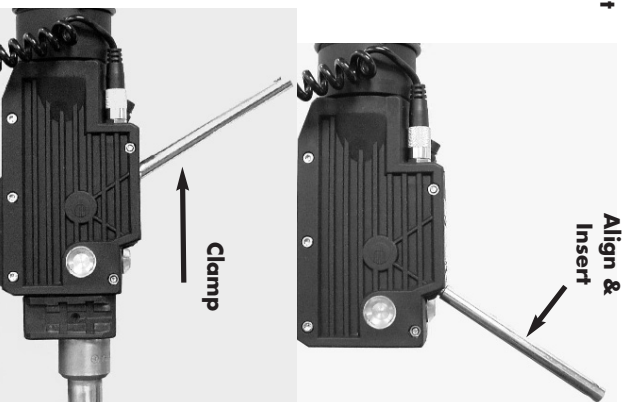
▲ **INSERTION OF THE TOOL IN AREAS OTHER THAN THE MOLDED ALIGNMENT INDICATORS CAN DAMAGE ELECTRICAL CONNECTORS**

STEP 2

Align the tool with the molded indicator "V" as shown and insert it until it locates in the neck clamping arm (in housing).



STEP 2
Fit the neck and, using the tool as a lever, clamp it in position as shown.



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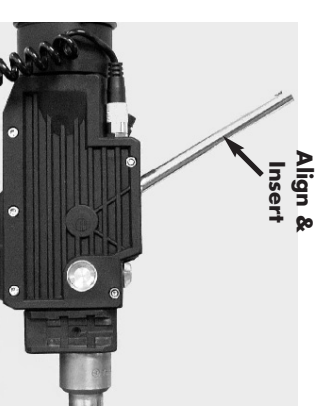
REMOVING A ROBO WH SWANNECK

CAUTION

▲ **INSERTION OF THE TOOL IN AREAS OTHER THAN THE MOLDED ALIGNMENT INDICATORS CAN DAMAGE ELECTRICAL CONNECTORS**

Step 1

Align the tool with the molded indicator as shown and insert it until it locates in the neck clamping arm (in housing).



STEP 2

Using the tool as a lever, unclamp the neck as shown and remove the neck.

NOTE: The "unclamping lever" action also operates the cutting mechanism which cuts the welding wire within the WH body.

